

Part No: D205-633-021
 Job Qty: 2 ea
 Part Name: Heil-Access-Step™ LH - High Gear, Simplex Tank Compatible


Part Weight: 0 lbs
 Status: Scheduled
 Priority: Medium

Job Tracking No:
 Created By: Sonia Quirion

Due Date: 3/28/18
 Job Created: 3/29/18

Type: SOLD
 Description:

Note: DWG REV C IPP Rev:B Added D2565-111 05-09-09 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter/Supplier	
						Standard	Workcenter/Supplier
90	Start up Operation	2 Ea	3/28/18	0.00	0.00	0.00	Start Up Stores/Pkg-1
110	Packaging	2 pcs	3/28/18	0.00	0.00	0.00	Packaging-1-2
120	QC	2 pcs	3/28/18	0.00	0.00	0.00	QC4
125	DC	2 pcs	3/28/18	0.00	0.00	0.00	DC
130	Packaging	2 pcs	3/28/18	0.00	0.00	0.00	Packaging-3-1
140	QC21-FG	2 Ea	3/28/18	0.00	0.00	0.00	QC21

Part Op 125 - Photocopy bluefile & type labels per PPP D205-633-021 CHG001
 Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-021 Location: FG082

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN4-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN4-5A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN4-6A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN4-7A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN4-7A	Eyebolt	2 Ea (1 ea)	90-Start up Operation	
AN5-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	
D2022-101	Spacer	8 Ea (4 ea)	90-Start up Operation	
D2022-103	Spacer	4 Ea (2 ea)	90-Start up Operation	
D2562-011	Strut 25.79"	2 Ea (1 ea)	90-Start up Operation	
D2565-101	Strut	2 Ea (1 ea)	90-Start up Operation	
D2565-103	Strut	2 Ea (1 ea)	90-Start up Operation	
D2565-105	Strut	2 Ea (1 ea)	90-Start up Operation	
D2565-107	Strut	2 Ea (1 ea)	90-Start up Operation	
D2565-109	Strut	2 Ea (1 ea)	90-Start up Operation	
D2565-111	Strut	2 Ea (1 ea)	90-Start up Operation	
D3437-041	Aft Strut Assembly	.6667 Ea (.33333 ea)	90-Start up Operation	
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149D0463J	Washer	32 Ea (16 ea)	90-Start up Operation	
NAS1149D0563J	Washer	6 Ea (3 ea)	90-Start up Operation	
D2563	Step Weldment Assembly	2 Ea (1 ea)	120-QC	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S056646



Part: D205-633-021

Job No: 174025-A

Serial No/Batch: S056624

Revision:

Inspector:

Date: 03/29/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	140	0
	AN4-14A	2	203	0
	AN4-5A	2	90	0
	AN4-6A	8	1,058	0
	AN4-7A	2	68	0
	AN44-7A	2	5	0
	AN5-14A	2	101	0
	D2022-101	8	45	0
	D2022-103	4	23	0
	D2562-011	2	4	0
	D2565-101	2	2	0
	D2565-103	2	2	0
	D2565-105	2	2	0
	D2565-107	2	10	0
	D2565-109	2	2	0
	D2565-111	2	3	0
	D3437-041	1	1	0
	MS21042L4	16	4,012	0
	MS21042L5	4	656	0
	NAS1149D0463J	32	5,858	0
	NAS1149D0563J	6	1,976	0
	D2563	2	7	0
120-QC				

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001686	S051780	AN4-11A	Bolt	S017090	Start Up Stores/Pkg-1	3
001686	S051778	AN4-14A	Bolt	S027723	Start Up Stores/Pkg-1	3
001686	S051747	AN4-5A	Bolt	S027725	Start Up Stores/Pkg-1	3
001686	S051740	AN4-6A	Bolt	S019399	Start Up Stores/Pkg-1	12
001686	S051737	AN4-7A	Bolt	FM137820.80	Start Up Stores/Pkg-1	3
001686	S051712	AN44-7A	Eyebolt	S038781	Start Up Stores/Pkg-1	3
001686	S051695	AN5-14A	Bolt	FM137699	Start Up Stores/Pkg-1	3
001686	F165330	D2022-103	Spacer		Start Up Stores/Pkg-1	3
001686	S051676	D2022-103	Spacer	s045077	Start Up Stores/Pkg-1	3
001686	S048277	D2565-101	Strut	S048274	Start Up Stores/Pkg-1	1
001686	S052556	D2565-101	Strut	s050284	ST353	2
001686	S048090	D2565-103	Strut	S048088	Start Up Stores/Pkg-1	1
001686	S052554	D2565-103	Strut	s050488	ST353	2
001686	S048230	D2565-105	Strut	S048229	Start Up Stores/Pkg-1	1
001686	S048156	D2565-107	Strut	S048155	Start Up Stores/Pkg-1	3
001686	S048075	D2565-109	Strut	S048074	Start Up Stores/Pkg-1	1
001686	F129765	D3437-041	Aft Strut Assembly		Start Up Stores/Pkg-1	2
001686	S051622	MS21042L4	Nut	S045901	Start Up Stores/Pkg-1	24
001686	S051617	MS21042L5	Nut	S016880	Start Up Stores/Pkg-1	6
001686	S051605	NAS1149D0463J	Washer	S045845	Start Up Stores/Pkg-1	48
001686	S051611	NAS1149D0563J	Washer	S025743	Start Up Stores/Pkg-1	9

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D2563 S047318 X2

Plex 3/19/18 11:12 AM dart.quirion.sonia

D2562-011 S051246 X2

D2565-105 S053027 X2

D2565-109 S053058 X2

D2565-111 S050580 X2

D2022-101 S034849 X8

**5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)**

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

• COPYRIGHT © 2002 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 13.12.13